



SCOTCH-BRITE™ SURFACE CONDITIONING FILE BELTS

Premium Scotch-Brite™ surface conditioning non-woven web.

Designed for:

- Cleaning
- Finishing
- Light deburring



Recommended Operating Speeds:

Generally, low speeds are recommended for generating very uniform satin finishes, finishing aluminum alloys without lubricants, and woodworking applications. Higher speeds are recommended when removing imperfections prior to buffing. High belt speed will result in faster cut along with finer finishes.

Application	Recommended SFPM*
Decorative finishing	500-3000
Wood sanding	1200-2700
Deburring	5000-6500

Application	Recommended SFPM*
Cleaning and conditioning	2000-5000
Oxide removal	4500-6500

*Surface feet per minute

Model No.	Size"	Colour	Finish	Price /Each
BP069	1/4 x 24	Blue	Very fine	
BP068	1/4 x 24	Maroon	Medium	
BP067	1/4 x 24	Brown	Coarse	
BP063	1/2 x 18	Blue	Very fine	
BP062	1/2 x 18	Maroon	Medium	
BP061	1/2 x 18	Brown	Coarse	
BP066	1/2 x 24	Blue	Very fine	
BP065	1/2 x 24	Maroon	Medium	
BP064	1/2 x 24	Brown	Coarse	
BP076	3/4 x 18	Blue	Very fine	
BP075	3/4 x 18	Maroon	Medium	
BP074	3/4 x 18	Brown	Coarse	
BP073	3 x 24	Maroon	Medium	
BP071	3 1/2 x 15	Maroon	Medium	
BP070	3 1/2 x 15	Brown	Coarse	

BUFFING WHEELS

#60 Soft Cotton Wheels: 100% cotton 60/60 threads per square inch unbleached. For finishing stainless steel, brass, aluminum, gold, silver, chrome and wood.

#80 Cotton Buffing Wheels: 100% unbleached cotton 86/80 threads per square inch. For finishing brass, stainless steel, aluminum, bronze and cast iron.

Sisal Buffing Wheels: Made of sisal cloth #64 and cotton. 6 ply sisal/4 ply cotton. For aggressive buffing and polishing of steel, cast aluminum, iron, brass and bronze. Also excellent for deburring, breaking sharp edges in casting and removing stains, abrasive belt lines and light die marks.



Model No.	Dia."	Arbor"	Ply	Stitching	Price/Each
#60 SOFT COTTON WHEELS					
TD164	6	1/2	20	1/4" Spiral Sewn	
TD167	6	1/2	25	Loose Style	
TT161	6	1/2	36	1/2" Square Sewn	
TD165	8	5/8	20	1/4" Spiral Sewn	
TD168	8	5/8	25	Loose Style	
TT150	10	5/8	20	1/4" Spiral Sewn	
TT151	10	5/8	25	Loose Style	
#80 COTTON BUFFING WHEELS					
TT152	6	1/2	20	1/4" Spiral Sewn	
TT153	6	1/2	25	Loose Style	
TT154	8	5/8	20	1/4" Spiral Sewn	
TT155	8	5/8	25	Loose Style	
TT156	10	5/8	20	1/4" Spiral Sewn	
SISAL BUFFING WHEELS					
TT158	6	1/2	6 Sisal/4 Cotton	1/4" Spiral Sewn	
TT159	8	5/8	6 Sisal/4 Cotton	1/4" Spiral Sewn	
TT160	10	5/8	6 Sisal/4 Cotton	1/4" Spiral Sewn	

SCOTCH-BRITE™ FLAP BRUSHES



- Heavy duty brush excellent for removing handling marks and surface imperfections
- Available on 1/4" shaft (CPFBS) or Roloc+ attachment system (CPFBR)

CPFBS & CPFBR

Model No.	Size"	Max. RPM	Grit	Price /Each
NW061	2 x 1 x 1/4	12000	Medium	
BP446	3 x 13/4 x 1/4	8500	Medium	

CFFBS & CFFBS-S

- Ideal for decorative finishes and light deburring applications
- Available on 1/4" shaft (CFFBS) or Roloc+ attachment system (CFFBR)

Model No.	Size"	Max. RPM	Grit	Price /Each
BP442	3 x 13/4 x 1/4	8500	Coarse	

COMBI WHEELS

- Made of alternating flaps of coated abrasive and Scotch-Brite™ web
- Aggressive cuts and fine finishes



Model No.	Grit	Size"	Max. RPM	Price /Each
NW066	80	3 x 13/4 x 1/4	8000	
NW067	P120	3 x 13/4 x 1/4	8000	
NW068	P180	3 x 13/4 x 1/4	8500	

POLISHING & BUFFING WHEEL COMPOUNDS

For use with buffing wheels. All bars are 2" x 2" x 10" except jewelers rouge: 1 1/4" x 1 1/4" x 6".



Model No.	Bar Type	Description	Price /Each
TT143	Black	Coarse, fast cutting bar for removal of rust and scale from iron and steel	
TT144	Brown Tripoli	General purpose bar for buffing brass and aluminum	
TT149	Green	For fine stainless steel and other metals, general purpose	
TT218	White Rouge Finishing	Provides a bright luster to stainless steel, aluminum, iron, chrome and nickel surfaces	
TT219	Red Jewelers Rouge	Enhances luster of buffed precious metals, gold, sterling, silver, platinum etc.	
TT220	General Purpose	All round general purpose buffing compound	