



Taper Length Drills

- High speed steel
- 118° angle point
- 2-flute design
- Black oxyde finish

Applications:

Taper length drills are general purpose drills with increased cutting length. They are manufactured with straight shanks of the same diameter as that of the flute diameter.

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Model No.	Fractional Size"	Decimal Size" Equiv	L2"	L1"	Price /Each
BG665	1/16	0.0625	1 3/4	3	
BG667	3/32	0.0938	2 1/4	4 1/4	
BG668	7/64	0.1094	2 1/2	4 5/8	
BG669	1/8	0.1250	2 3/4	5 1/8	
BG670	9/64	0.1406	3	5 3/8	
BG671	5/32	0.1562	3	5 3/8	
BG672	11/64	0.1719	3 3/8	5 3/4	
BG673	3/16	0.1875	3 3/8	5 3/4	
BG674	13/64	0.2031	3 5/8	6	
BG675	7/32	0.2188	3 5/8	6	
BG676	15/64	0.2344	3 3/4	6 1/8	
BG677	1/4	0.2500	3 3/4	6 1/8	
BG678	17/64	0.2656	3 7/8	6 1/4	
BG679	9/32	0.2812	3 7/8	6 1/4	
BG680	19/64	0.2969	4	6 3/8	
BG681	5/16	0.3125	4	6 3/8	

Model No.	Fractional Size"	Decimal Size" Equiv	Flute Length"	Overall Length"	Price /Each
BG682	21/64	0.3281	4 1/8	6 1/2	
BG683	11/32	0.3438	4 1/8	6 1/2	
BG684	23/64	0.3594	4 1/4	6 3/4	
BG685	3/8	0.3750	4 1/4	6 3/4	
BG686	25/64	0.3906	4 3/8	7	
BG687	13/32	0.4062	4 3/8	7	
BG688	27/64	0.4219	4 5/8	7 1/4	
BG689	7/16	0.4375	4 5/8	7 1/4	
BG690	29/64	0.4531	4 3/4	7 1/2	
BG691	15/32	0.4688	4 3/4	7 1/2	
BG692	31/64	0.4844	4 3/4	7 3/4	
BG693	1/2	0.5000	4 3/4	7 3/4	
BG694	33/64	0.5156	4 3/4	8	
BG695	17/32	0.5312	4 3/4	8	
BG696	35/64	0.5469	4 7/8	8 1/4	
BG697	9/16	0.5625	4 7/8	8 1/4	
BG698	37/64	0.5781	4 7/8	8 3/4	
BG699	19/32	0.5938	4 7/8	8 3/4	
BG700	39/64	0.6094	4 7/8	8 3/4	
BG701	5/8	0.6250	4 7/8	8 3/4	

Reduced Shank Drill Bits - High Speed Steel

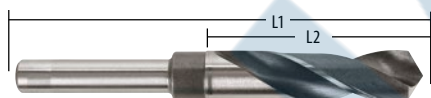
- Hyper series - maintenance duty
- 1/2" shank
- Right hand cutting direction
- 118° point, 2-flute design
- Black oxide finish

Applications:

General purpose machine drilling of larger diameter holes in steels, cast iron, alloys and other ferrous and non-ferrous materials.

Model No. BN052 5 pc set; 9/16, 5/8, 3/4, 7/8, 1

Model No. BN053 8 pc set; 9/16, 5/8, 11/16, 3/4, 13/16, 7/8, 15/16, 1



Model No.	Fractional Size"	L2"	L1"	Price /Each
BN029	33/64	3	6	
QR069	17/32	3	6	
BN030	35/64	3	6	
QR189	9/16	3	6	
BN031	37/64	3	6	
QR062	19/32	3	6	
BN032	39/64	3	6	
QR041	5/8	3	6	
BN033	41/64	3	6	
QR039	21/32	3	6	
BN034	43/64	3	6	
QR059	11/16	3	6	
BN035	45/64	3	6	
QR063	23/32	3	6	
BN036	47/64	3	6	
QR033	3/4	3	6	
BN037	49/64	3	6	
QR037	25/32	3	6	
BN038	51/64	3	6	
QR034	13/16	3	6	

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Model No.	Fractional Size"	L2"	L1"	Price /Each
BN045	53/64	3	6	
BN039	27/32	3	6	
BN046	55/64	3	6	
QR035	7/8	3	6	
BN047	57/64	3	6	
BN040	29/32	3	6	
BN048	59/64	3	6	
QR065	15/16	3	6	
BN049	61/64	3	6	
BN041	31/32	3	6	
BN050	63/64	3	6	
QR036	1	3	6	
QR053	1 1/16	3	6	
QR067	1 1/8	3	6	
QR068	1 3/16	3	6	
QR056	1 1/4	3	6	
BN051	1 5/16	3	6	
BN042	1 3/8	3	6	
BN043	1 7/16	3	6	
BN044	1 1/2	3	6	