



Spiral Point Taps

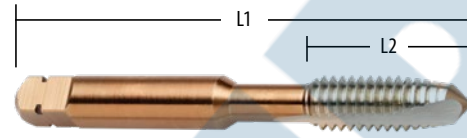
- Material: High Speed Cobalt
- Manufacturing Standards: ANSI
- Cutting Direction: Right Hand
- Chamfer Type: Plug
- Tolerance: 3B

EO25 & EO35 SERIES - BRIGHT FLUTE & BRONZE BODY FINISH

- Premium substrate for through hole tapping in tough or abrasive materials
- Bronze oxide body and shank reduces rust and corrosion
- Bright finish flutes improve chip flow in soft or non-ferrous materials

Note: Reinforced shanks: Sizes 6-32 to 3/8"-24
Reduced shanks: Sizes 7/16"-14 to 1"-14

Model No.	Thread Size	Thread Form	No. of Flutes	L2"	L1"	Limits	Price /Each
TCP825	6-32	Unified Coarse	2	0.2610	2	H2	
TCP868	6-40	Unified Fine	2	0.261	2	H2	
TCP826	8-32	Unified Coarse	2	0.2484	2-1/8	H2	
TCP869	8-36	Unified Fine	2	0.2484	2-1/8	H2	
TCP827	10-24	Unified Coarse	2	0.4303	2-3/8	H3	
TCP870	10-32	Unified Fine	3	0.4303	2-3/8	H2	
TCP828	12-24	Unified Coarse	3	0.4173	2-3/8	H3	
TCP829	1/4"-20	Unified Coarse	2	0.5075	2-1/2	H3	
TCP830	1/4"-20	Unified Coarse	3	0.5075	2-1/2	H3	
TCP871	1/4"-28	Unified Fine	2	0.5075	2-1/2	H3	
TCP872	1/4"-28	Unified Fine	3	0.5075	2-1/2	H3	
TCP831	5/16"-18	Unified Coarse	2	0.5939	2-23/32	H3	
TCP832	5/16"-18	Unified Coarse	3	0.5939	2-23/32	H3	
TCP873	5/16"-24	Unified Fine	2	0.5939	2-23/32	H3	
TCP874	5/16"-24	Unified Fine	3	0.5939	2-23/32	H3	
TCP833	3/8"-16	Unified Coarse	2	0.602	2-15/16	H3	
TCP834	3/8"-16	Unified Coarse	3	0.602	2-15/16	H3	
TCP875	3/8"-24	Unified Fine	3	0.602	2-15/16	H3	



Model No.	Thread Size	Thread Form	No. of Flutes	L2"	L1"	Limits	Price /Each
TCP876	3/8"-24	Unified Fine	2	0.602	2-15/16	H3	
TCP835	7/16"-14	Unified Coarse	3	0.9055	3-5/32	H3	
TCP877	7/16"-20	Unified Fine	3	0.9055	3-5/32	H3	
TCP836	1/2"-13	Unified Coarse	3	0.9055	3-3/8	H3	
TCP837	1/2"-13	Unified Coarse	3	0.9055	3-3/8	H3	
TCP878	1/2"-20	Unified Fine	3	0.9055	3-3/8	H3	
TCP879	1/2"-20	Unified Fine	3	0.9055	3-3/8	H3	
TCP838	9/16"-12	Unified Coarse	3	0.9843	3-19/32	H3	
TCP880	9/16"-18	Unified Fine	3	0.9843	3-19/32	H3	
TCP839	5/8"-11	Unified Coarse	3	0.9843	3-13/16	H3	
TCP881	5/8"-18	Unified Fine	3	0.9843	3-13/16	H3	
TCP840	3/4"-10	Unified Coarse	3	1.1614	4-1/4	H4	
TCP882	3/4"-16	Unified Fine	3	1.1614	4-1/4	H3	
TCP841	7/8"-9	Unified Coarse	2	1.1614	4-11/16	H4	
TCP883	7/8"-14	Unified Fine	3	1.1614	4-11/16	H4	
TCP842	1"-8	Unified Coarse	2	1.3976	5-1/8	H4	
TCP884	1"-14	Unified Fine	2	1.3976	5-1/8	H4	

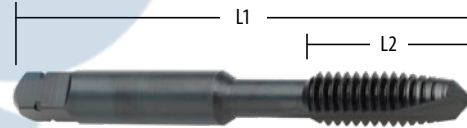
EO26 & EO36 SERIES - STEAM OXIDE FINISH

- Premium substrate with steam oxide surface treatment reduces wear and prevents chip welding in abrasive or harder ferrous materials

Note: Reinforced Shanks: Sizes 2-56 to 3/8"-24
Reduced Shanks: Sizes 7/16"-14 to 1"-14

Model No.	Thread Size	Thread Form	No. of Flutes	L2"	L1"	Limits	Price /Each
TCP843	2-56	Unified Coarse	2	0.314	1-3/4	H2	
TCP844	4-40	Unified Coarse	2	0.6091	1-7/8	H2	
TCP845	5-40	Unified Coarse	2	0.7404	1-15/16	H2	
TCP846	6-32	Unified Coarse	2	0.261	2	H2	
TCP847	8-32	Unified Coarse	2	0.2484	2-1/8	H2	
TCP848	10-24	Unified Coarse	2	0.4303	2-3/8	H3	
TCP885	10-32	Unified Fine	2	0.4303	2-3/8	H2	
TCP849	12-24	Unified Coarse	3	0.4173	2-3/8	H3	
TCP886	12-28	Unified Fine	2	0.4173	2-3/8	H3	
TCP850	1/4"-20	Unified Coarse	3	0.5075	2-1/2	H3	
TCP851*	1/4"-20	Unified Coarse	3	0.5075	2-1/2	H11	
TCP852	1/4"-20	Unified Coarse	3	0.5075	2-1/2	H3	
TCP887	1/4"-28	Unified Fine	2	0.5075	2-1/2	H3	
TCP888	1/4"-28	Unified Fine	3	0.5075	2-1/2	H3	
TCP853	5/16"-18	Unified Coarse	3	0.5939	2-23/32	H3	
TCP854*	5/16"-18	Unified Coarse	2	0.5939	2-23/32	H11	
TCP855	5/16"-18	Unified Coarse	3	0.5939	2-23/32	H3	
TCP889	5/16"-24	Unified Fine	2	0.5939	2-23/32	H3	
TCP890	5/16"-24	Unified Fine	3	0.5939	2-23/32	H3	
TCP856	3/8"-16	Unified Coarse	3	0.602	2-15/16	H3	
TCP857*	3/8"-16	Unified Coarse	3	0.602	2-15/16	H11	

* Tolerance: Oversize +0.005", not 3B



Model No.	Thread Size	Thread Form	No. of Flutes	L2"	L1"	Limits	Price /Each
TCP858	3/8"-16	Unified Coarse	3	0.602	2-15/16	H3	
TCP891	3/8"-24	Unified Fine	2	0.602	2-15/16	H3	
TCP859	7/16"-14	Unified Coarse	3	0.9055	3-5/32	H3	
TCP892	7/16"-20	Unified Fine	3	0.9055	3-5/32	H3	
TCP860	1/2"-13	Unified Coarse	3	0.9055	3-3/8	H3	
TCP861*	1/2"-13	Unified Coarse	3	0.9055	3-3/8	H11	
TCP862	1/2"-13	Unified Coarse	3	0.9055	3-3/8	H3	
TCP893	1/2"-20	Unified Fine	3	0.9055	3-3/8	H3	
TCP894	1/2"-20	Unified Fine	2	0.9055	3-3/8	H3	
TCP863	9/16"-12	Unified Coarse	3	0.9843	3-19/32	H3	
TCP895	9/16"-18	Unified Fine	3	0.9843	3-19/32	H3	
TCP864*	5/8"-11	Unified Coarse	3	0.9843	3-13/16	H11	
TCP865	5/8"-11	Unified Coarse	3	0.9843	3-13/16	H3	
TCP896	5/8"-18	Unified Fine	3	0.9843	3-13/16	H3	
TCP866	3/4"-10	Unified Coarse	2	1.1614	4-1/4	H4	
TCP897	3/4"-16	Unified Fine	3	1.1614	4-1/4	H3	
TCP867	7/8"-9	Unified Coarse	2	1.1614	4-11/16	H4	
TCP898	7/8"-14	Unified Fine	3	1.1614	4-11/16	H4	
TCP899	1"-12	Unified Fine	3	1.3976	5-1/8	H4	
TCP900	1"-14	Unified Fine	3	1.3976	5-1/8	H4	