



## Power MIG® 210 MP Multi-Process Welder

### ONE POWERFUL MACHINE

- Lightweight and portable-just 40 lbs.
- 210 Amps: The power to tackle any job
- Inverter based technology to weld multiple welding processes\* of wire, stick, and TIG
- Dual voltage inputs (120V or 230V), plug into any common power supply
- Intuitive push-and-turn digital controls make setup a breeze
- Advanced options and settings are simple to access
- MIG: Weld up to 3/8" mild or stainless steel or aluminum\* up to 3/16"
- Flux-Cored (Self- and Gas-shielded): Tackle the biggest jobs
- DC Stick: Handles up to 5/32" stick electrodes
- DC TIG: Enabled by Touch Start TIG® technology
- 3 year warranty on machine, 90 days on gun and cable assembly

\*Additional accessories may be required for different welding processes



THE WELDING EXPERTS<sup>SM</sup>



#### Processes

- Mig Flux-Cored
- DC Stick DC TIG

#### Output



#### Input



#### Includes:

- Magnum® PRO 175L gun, 10' (3.0 m) cable
- 120V and 230V input cables
- Work cable and clamp
- Electrode holder and lead assembly
- Adjustable gas regulator and hose
- Gas and gasless nozzles
- Gun cable liner (pre-installed in gun)
- Spindle adapter
- 2 lb (0.90 kg) spool of SuperArc® L-56® mild steel MIG wire
- 1 lb (0.45 kg) spool Innershield® NR®-211-MP flux-cored wire
- 0.025" (0.6 mm) and 0.035" (0.9 mm) contact tips
- 0.025" - 0.030" (0.6 - 0.8 mm) and 0.035" (0.9 mm) drive rolls
- 0.030" - 0.045" (0.8 - 1.1 mm) knurled drive rolls
- 0.025" - 0.035" (0.6 - 0.9 mm) and 0.045" (1.1 mm) wire guides

Model No.	Mfg. No.	Input Power Voltage/Phase/Hertz	Rated Output Current/Voltage/Duty Cycle	Input Current @ Rated Output	Output Range	Wire Feed Speed Range	Price /Each
TTV220	K3963-1	120/1/60	120V: 100A/19.0V/40%	15A	120V: 20-140A DC Max. OCV: 56	50-500 ipm (1.3-12.7 m/min)	
		230/1/60	230V: 200A/24V/25%	14.7A	230V: 20-220A DC Max. OCV: 56		

## Power MIG® 256 Wire Feed Welders

### THE PROFESSIONAL'S CHOICE™

- The Power MIG® 256 sets the standard for MIG and flux-cored welding in light industrial job shop fabrication, maintenance or repair work
- Diamond Core Technology™ delivers a forgiving arc, excellent out-of-position arc stability, low spatter and a wide voltage sweet spot at a given wire feed speed for steel, stainless steel or aluminum
- Maxtrac® cast aluminum industrial wire drive features dual driven rolls, regulated wire feed speed control, brass-to-brass connections and 100% wire supporting split wire guide system
- Digital meters for set up, meters display your preset voltage and wire feed speed
- Magnum® Pro gun and cable 15' (4.5 m) makes it easy to reach your work
- Copper Plus™ contact tips features larger tip diameter and mass improves heat dissipation to increase tip life
- Spool gun ready for the premium Magnum® 250LX gun (TTU319) and spool gun capable with the Magnum® SG (TTU318), requires adapter
- 115V auxiliary receptacle to power a grinder or other auxiliary equipment
- All-metal case front
- 3-year warranty on machine, 90 days on torch



#### Processes

- Mig Flux-Cored

#### Output



#### Input



#### Includes:

- Magnum® Pro gun and cable 15' (4.5 m)
- Coil Claw™ Cable Management system keeps your workstation organized
- Convenient top-mounted gun expendables tray



THE WELDING EXPERTS<sup>SM</sup>



Model No.	Mfg. No.	Input Power Voltage/Phase/Hertz	Rated Output Current/Voltage/Duty Cycle**	Input Current @ Rated Output	Output Range	Price /Each
TTV124	K3068-1	208/230/1/60	250A/26V/40%	56/52A***	30-300 A 50-700 ipm WFS (1.3-17.7 m/min) Max. OCV: 40V	
TTV162*	K3068-2	230/460/575/1/60	250A/26V/40%	50/24/19A	30-300 A 50-700 ipm WFS (1.3-17.7 m/min) Max. OCV: 40V	

\* Does not include input cable \*\* Cannot be powered by an engine-driven welder  
\*\*\* Input current is at the rated output with the 115V auxiliary receptacle also drawing 15 amps

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