



# Die Heads for Manual Threaders (North American Standards)

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Die Head Complete	Model No. Nominal Pipe Size									
<b>SET NO. 00-R</b>	<b>1/8"</b>	<b>1/4"</b>	<b>3/8"</b>	<b>1/2"</b>	<b>3/4"</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	
(NPT)										
Alloy RH	TR117	TR118	TR119	TR120	TR121	TR122	-	-	-	-
High-Speed RH	TJX761	TJX762	TJX764	TJX767	TJX769	TJX772	-	-	-	-
High-Speed for SS RH	TJX774	TJX776	TJX778	TJX779	TJX780	TJX781	-	-	-	-
(NPSM)										
Alloy RH	TJX782	TJX784	TJX785	TJX786	TJX787	TJX789	-	-	-	-
<b>SET NO. 12-R</b>	<b>1/8"</b>	<b>1/4"</b>	<b>3/8"</b>	<b>1/2"</b>	<b>3/4"</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	
(NPT)										
Alloy RH	TR123	TR124	TR125	TR126	TR127	TR128	TR129	TR130	TR131	
High-Speed LH	-	-	-	TJX819	TJX820	TJX821	TJX823	TJX824	TJX826	
High-Speed RH	TJX827	TJX829	TJX830	TJX831	TJX832	TJX833	TJX834	TJX835	TJX836	
High-Speed for SS RH	TJX838	TJX839	TJX840	TJX841	TJX842	TJX843	TJX845	TJX846	TJX847	
High-Speed for PVC RH	-	TRX980	TRX981	TRX983	TRX985	TRX987	TRX989	TRX990	TRX992	
HSS for Plastic Coated RH	-	-	-	TMX440	TMX441	TMX442	TMX443	TMX444	TMX445	
Alloy for IMC RH	-	-	-	TTX139	TTX140	TTX141	TTX142	TTX144	TTX146	
(NPSM)										
Alloy RH	TJX848	TJX850	TJX851	TJX852	TJX853	TJX855	TJX856	TJX858	TJX859	
<b>SET NO. 11-R</b>	<b>1/8"</b>	<b>1/4"</b>	<b>3/8"</b>	<b>1/2"</b>	<b>3/4"</b>	<b>1"</b>	<b>1 1/4"</b>	<b>1 1/2"</b>	<b>2"</b>	
(NPT)										
Alloy RH	TR132	TR133	TR134	TR135	TR136	TR137	TR138	-	-	
High-Speed RH	TJX790	TJX791	TJX792	TJX794	TJX795	TJX796	TJX797	-	-	
HSS for Stainless Steel RH	TJX799	TJX800	TJX801	TJX802	TJX803	TJX804	TJX805	-	-	
(NPSM)										
Alloy RH	TJX806	TJX807	TJX808	TJX809	TJX810	TJX811	TJX812	-	-	
<b>SET NO. 00-RB</b>	<b>1/4"</b>	<b>5/16"</b>	<b>3/8"</b>	<b>7/16"</b>	<b>1/4"</b>	<b>9/16"</b>	<b>5/8"</b>	<b>3/4"</b>	<b>7/8"</b>	<b>1"</b>
(UNC)	20 TPI	18 TPI	16 TPI	14 TPI	13 TPI	12 TPI	11 TPI	10 TPI	9 TPI	8 TPI
Alloy RH	TJX860	TJX861	TJX862	TJX863	TJX864	TJX865	TJX866	TJX867	TJX868	TJX869
Alloy LH	-	-	-	-	-	-	-	TJX871	-	-
(UNF)	28 TPI	24 TPI	24 TPI	20 TPI	20 TPI	18 TPI	18 TPI	16 TPI	14 TPI	14 TPI*
Alloy RH	TJX872	TJX873	TJX874	TJX875	TJX876	TJX877	TJX878	TJX879	-	TJX880
Alloy LH	-	-	-	-	TJX883	TJX884	TJX886	TJX887	TJX888	TJX889

\* 1"-14UNS

Call our order desk for pricing

**Note:** All die heads complete come with selected dies and are set at the factory. Die heads require assembly with supplied dies.

## Die Heads Complete for Plastic-Coated Pipe & Conduit

- Especially suited to working with plastic-coated pipe/conduit
- Various dies lock easily into the die head and are simply and quickly removed by pulling out the ratchet knob

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### MODEL 12R NOMINAL PIPE SIZE

NPT	1/2"	3/4"	1"	1 1/4"	1 1/2"	2"	1/2"-2"
High Speed RH	TMX440	TMX441	TMX442	TMX443	TMX444	TMX445	TR171
Price/Each	\$	\$	\$	\$	\$	\$	\$

## Model 600 Power Drives

- A hand-held, powerful, portable power drive
- Features a reversible 115 V or 220 V universal motor
- Capacity 1/8"-1 1/4" (3 mm-32 mm) pipe for Ridgid® 11R die heads
- Ideal for on-site applications such as gas line pipe installation
- CSA approved
- Approved to UL standards (NRTLCL)

### TECHNICAL SPECIFICATIONS

- Motor:** 1/2 HP universal 115 V or 220 V, 50-60 Hz
- Switch:** Heavy-duty paddle-type switch with safety lock-off switch - Separate forward/reverse switch
- Gear Housing:** Aluminum
- Body & Handle:** Durable heavy-duty fiberglass-reinforced plastic
- Spindle Speed:** 32 RPM (No load)
- Capacity:** 1/8"-1 1/4" (3 mm-32 mm) pipe
- Die Heads Included:** 1/2, 3/4, 1, 1 1/4 (Type 11R)
- Weight:** 12 1/2 lbs. (5 1/2 kg) power drive only
- Length:** 20" (51 cm)



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Model No.	Cat. No.	Mfg. No.	Description	Weight		Price /Each
				lbs.	kg	
TR115	36902	600	115 V Only w/Case and Support Arm	26	11.8	
TR116	36912	600	115 V 1/2"-1 1/4" NPT w/Case and Support Arm	36	16.4	

### ACCESSORIES

QG916	34497	601	Support Arm	3	1.36	
THX214	20826	-	Carrying Case	12	5.5	
TKX648	41620	-	Gear Head Motor Grease	1	0.5	
TTX017	92082	-	7/8 Hex Adaptor	-	-	