



Die Heads for 2" Threading Machines/Die Head Racks

RIDGID

Q.O. = Quick-Opening – Manually flip throw-out lever to retract dies when thread length is cut.
 S.A. = Semi Automatic – Dies retract automatically on depressing handle.
 S.O. = Self-Opening – Trigger foot automatically retracts dies when thread length is cut.



Model No.	Cat. No.	Mfg. No.	Die Head Description	How Opened	Thread Direction	Oil Thru Head	Dies Used	Pipe Cap."	Bolt Cap."	Used On	Weight lbs.	kg	Price /Each
TTX837	97065	811A	Universal	Q.O.	RH	Yes	Universal	1/8-2	1/4-2	*	12 1/2	5.7	
TTX841	97075	815A	Universal	S.O.	RH	Yes	Universal	1/8-2	1/4-2	*	13	5.9	
TSX188	84537	816	Universal	S.A.	RH	Yes	Universal	1/8-3/4	-	*	13	5.9	
TSX186	84532	817	Universal	S.A.	RH	Yes	Universal	1-2	-	*	13	5.9	
THX246	23282	842	Universal	Q.O.	LH	Yes	Universal	1/8-2	-	*	12 1/2	5.7	
TCX028	10491	555	Universal	Q.O.	RH	Yes	Dual/Bolt	1/8-3/4	-	*	8	3.6	

MACHINE BSPT DIE HEADS

TTX839	97070	811A	British Universal	Q.O.	RH	Yes	Universal	1/8-2	1/4-2	*	12 1/2	5.7	
TTX843	97080	815A	British Universal	S.O.	RH	Yes	Universal	1/8-2	1/4-2	*	13	5.9	
THX249	23297	856	British Universal	S.O.	LH	Yes	Universal	1/8-2	-	*	12 1/2	5.7	

MACHINE BOLT DIE HEADS

TTX829	97045	531	Bolt	Q.O.	RH/LH	Yes	500B	-	1/4-1	*	7 1/2	3.4	
TTX831	97050	532	Bolt	Q.O.	RH/LH	Yes	500B	-	1 1/8-2	*	9	4.1	

MACHINE MONO DIE HEADS

TKX715	42047	500A	Mono	Q.O.	RH	Yes	Mono	1/8	-	*	6 3/4	3.1	
TKX716	42052	500A	Mono	Q.O.	RH	Yes	Mono	1/4	-	*	7	3.2	
TKX717	42057	500A	Mono	Q.O.	RH	Yes	Mono	3/8	-	*	7	3.2	
TKX718	42062	500A	Mono	Q.O.	RH	Yes	Mono	1/2	-	*	7 1/4	3.3	
TKX719	42067	500A	Mono	Q.O.	RH	Yes	Mono	3/4	-	*	7 1/4	3.3	
TKX720	42072	500A	Mono	Q.O.	RH	Yes	Mono	1	-	*	8	3.6	
TKX721	42077	500A	Mono	Q.O.	RH	Yes	Mono	1 1/4	-	*	8	3.6	
TKX722	42082	500A	Mono	Q.O.	RH	Yes	Mono	1 1/2	-	*	8 1/2	3.9	
TKX723	42087	500A	Mono	Q.O.	RH	Yes	Mono	2	-	*	8 1/2	3.9	

*500-500A-535-535A-800-801-802-1822 Machines and 300 and 300-A w/carriage
 No. 811A die heads replace the No. 811 and No. 841 die heads.
 No. 815A die heads replace the No. 815 and No. 845 die heads.
 No. 500A die heads replace the No. 500 mono die heads.
 No. 555 die heads replace No. 515.

Note: British die heads use British dies only.

Note: 531 and 532 die heads replace 500B die heads.
 Individual machine die heads do not include dies.

DIE HEAD RACKS FOR ALL MACHINE DIE HEADS

Model No.	Cat. No.	Mfg. No.	Description	Weight lbs.	kg	Price /Each
TKX791	42485	4U	4 Heads	8 1/2	3.9	
TKX793	42490	6U	6 Heads	12 1/2	5.7	

Pipe Dies for Use in Universal Die Heads

(NOS. 504A, 711, 713, 811A, 815A, 816, 817 AND 842)
 (NPT) NOMINAL PIPE SIZE – THREADS PER INCH



RIDGID

Die Material or Type	1/8"-27	Price /Each	1/4"-3/8"-18	Price /Each	1/2"-3/4"-14	Price /Each	1"-2"-11 1/2	Price /Each
Alloy RH	TLX723		TLX725		TLX726		TLX728	
High-Speed RH	TLX730		QG924		QG925		QG926	
High-Speed LH†	TKX167		TLX744		TLX746		TLX747	
H.S. for Stainless Steel RH	TLX734		TLX736		QG500		QG927	
H.S. for Cast Iron RH	-	-	-	-	-	-	TQX498	
H.S. for PVC RH	-	-	-	-	TQX499		TQX500	
H.S. for Plastic Coated Pipe RH	-	-	-	-	TMX167		THX777	

† Requires left hand model die head.

(NPSM) NOMINAL PIPE SIZE – THREADS PER INCH

Die Material or Type	1/8"-27	Price /Each	1/4"-3/8"-18	Price /Each	1/2"-3/4"-14	Price /Each	1"-2"-11 1/2	Price /Each
High-Speed RH	TLX751		TLX753		TLX755		TLX757	

Universal Gold Dies

- Coated with titanium nitride
- Combination of this special coating and grind gives the dies extra cutting performance
- Cut threads that are superior to those cut by standard alloy and high speed dies

TNX189



BSPT NOMINAL PIPE SIZE

Model No.	Cat. No.	Description	Price/Each
TNX189	57082	1/2"-3/4"	
TNX190	57087	1"-2"	

