



## Surface Blending

### Typical Applications

- Removing surface defects
- Removing light edge burrs, parting lines or flashing
- Removing rust, oxides, corrosion, paints and scale
- Cleaning molds
- Blending mill marks, tool marks, uneven edges and coated abrasive finish

### SCOTCH-BRITE™ COATING REMOVAL DISCS

Made for right angle tools from aggressive clean and strip web. Non-loading design ideal for removing rust and coatings.

- Hook and loop backing easily attaches to 3M disc pad holder
- Silicon carbide - extra coarse



Model No.	Dia."	Grit	Max. RPM	Price /Each
BP272	4 1/2	Extra coarse	12 000	
BP274	5	Extra coarse	10 000	
BP275	7	Extra coarse	6000	

### HOOK & LOOP SCOTCH-BRITE™ SURFACE CONDITIONING DISCS

Scotch-Brite™ surface conditioning discs are best for finishing, cleaning and light deburring on flat metal surfaces. Attach and remove easily to 3M hook & loop back up pads.

#### Used with the following hand tools:

- Right angle
- Random orbital
- Dual action



Model No.	Dia."	Grit	Colour	Max. RPM	Price /Each
BP357	2	Coarse	Brown	23 000	
BP359	2	Medium	Maroon	23 000	
BP363	3	Coarse	Brown	20 000	
BP376	4	Coarse	Brown	13 000	
BP380	4	Very Fine	Blue	13 000	
BP369	4 1/2	Coarse	Brown	13 000	
BP371	4 1/2	Medium	Maroon	13 000	
BP381	5	Coarse	Brown	10 000	
BP383	5	Medium	Maroon	10 000	
BP388	7	Coarse	Brown	6000	
BP390	7	Medium	Maroon	6000	

### HOOK & LOOP DISC PAD HOLDERS

For use with 3M Scotch-Brite™ surface conditioning and coating removal discs.



Model No.	Size"	Shank	Max. RPM	Price /Each
<b>SHANK MOUNTED DISC PAD HOLDERS</b>				
BP207	2	1/4"	23 000	
BP208	3	1/4"	20 000	
BP209	4	1/4"	13 000	
BP206	5	5/16"-24	10 000	



BP206

Model No.	Size"	Shank	Max. RPM	Price /Each
<b>HUB MOUNTED DISC PAD HOLDERS</b>				
BP199	4	5/8"-11	13 000	
BP201	4 1/2	5/8"-11	13 000	
BP202	5	5/8"-11	10 000	
BP204	7	5/8"-11	6000	



BP199

### Features & benefits

- Discs and belts perform well under a wide range of applications: from removing engine gaskets, and deburring of aluminum and steel, to finishing nickel alloy turbine blades

### SCOTCH-BRITE™ DISCS

Premium Scotch-Brite™ surface conditioning non-woven web provides a burr-free decorative finish.

Removes grind marks, rust and coatings.



Model No.	Dia."	Grit	Colour	Price /Each
<b>ROLOC™</b>				
BP396	2	Coarse	Brown	
BP397	2	Medium	Maroon	
BP398	2	Very Fine	Blue	
BP400	3	Coarse	Brown	
BP401	3	Medium	Maroon	
BP403	3	Very Fine	Blue	
<b>ROLOC™ TSM</b>				
BP404	2	Coarse	Brown	
BP405	2	Medium	Maroon	
BP406	2	Very Fine	Blue	
BP407	3	Coarse	Brown	
BP408	3	Medium	Maroon	
BP409	3	Very Fine	Blue	

### ROLOC™ DISC PADS

Rubber back-up pads are available in different diameters and degrees of hardness for varying grinding applications. Pads are internally threaded to receive any standard 1/4"-20 thread shaft.



Model No.	Size"	Max. RPM	Hardness	Price /Each
BP008	2	25 000	Medium	
BP005	2	25 000	Hard	
BP009	3	18 000	Medium	
BP006	3	20 000	Hard	

### ROLOC™ TSM DISC PADS

For use with Roloc™ TSM grinding discs and screw on abrasive discs.



Model No.	Size"	Max. RPM	Hardness	Price /Each
BP517	2	25 000	Medium	
BP516	2	25 000	Hard	
BP518	3	20 000	Hard	

### 1/4" THREADED SHAFTS

- Needed with all Roloc™ disc pads
- Model No. BP013 Price/Each \$