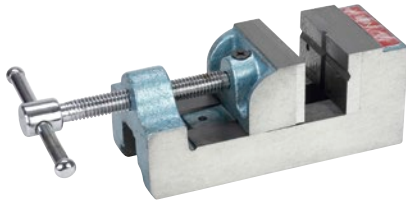




Drill Press Vise

- Precision ground sides and front side face, permits additional mounting positions for drilling, tapping or reaming
- The body and sides are also ground perfectly parallel and square to further ensure complete jaw alignment
- Combining a smooth moveable jaw plate with a cross-patterned 90° V-groove stationary jaw, the vise is recommended for general use



Model No.	Mfg. No.	Jaw Width"	Jaw Opening"	Jaw Depth"	Overall Height"	Price /Each
TM798	25	2 1/2	2 1/2	1 1/2	3 2/3	

Verti-Lock® Machine Vises

- Jaw widths from 5" up to 8"
- Needle thrust bearing
- Flat bed parallel to 0.0001 per inch
- Ductile steel alloy body parts

SWIVEL BASE

- 360° rotation via two 360° scales
- Calibrated in 1° increments for easy use

WORKSTOP

- Quick, accurate positioning
- Ideal for highly repetitive operations



Model No.	Mfg. No.	Jaw Width"	Jaw Opening"	Type of Base	Price /Each
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MACHINE VISES

TE166	1250N	5	4 1/2	Stationary	
TE167	1275N	6	7 1/2	Stationary	
TE168	1280N	8	7 1/2	Stationary	

SWIVEL BASES

TE170	5S	5	-	Swivel	
TE171	6S	6	-	Swivel	
TE172	8S	8	-	Swivel	

Super Precision 2 Way Angular Machine Vises

- Perfect vise for grinding, jig boring and shaping jobs
- Jaw plates hardened and ground
- 90° vertical and 180° horizontal indexing
- 360° swivel base and 90° tilting range



Model No.	Mfg. No.	Jaw Width"	Jaw Opening"	Jaw Depth"	Price /Each
TJW135	AMV/SP-50	2	2	1 5/16	
TJW136	AMV/SP-75	3	3	1 5/16	
TJW137	AMV/SP-100	4	4	1 9/16	
TJW138	AMV/SP-125	5	5	2	
TJW139	AMV/SP-150	6	6	2	

Versatile Drill Press Vises

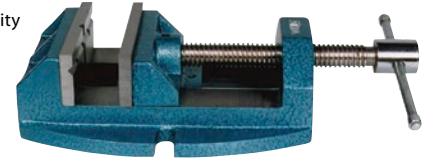
Rugged design and large workload capacity make these vises perfect for the most difficult drilling, tapping or reaming operations.

MODELS VE855, TE622 & E586

- Made of graded cast iron and offers a ground vise bed for a smooth, consistent jaw movement and hardened top U-groove jaws

MODELS VE858 & VE859

- Made of graded cast iron and features precision 90° machining of the vise's sidebodies, which allows them to be used as bases
- Rapid action nut allows for fast loading and unloading of production material and extra tightening capabilities
- Main castings provide extra strength and increased durability



Model No.	Mfg. No.	Jaw Width"	Jaw Opening"	Jaw Depth"	Price /Each
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CONTINUOUS NUT

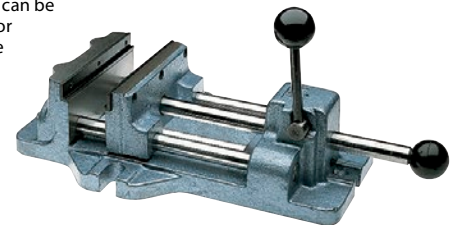
VE855	1335	3	2 3/4	1 7/8	
TE622	1345	4	4	2 1/8	
VE856	1360	5	5	2 1/8	

RAPID ACTING NUT

VE858	1445	4 1/2	4 3/4	1 7/8	
VE859	1460	6	6 3/4	2 1/8	

Cam Action Drill Press Vises

- Holding pressure is adjustable from 400 to 1100 lbs.
- Recessed parallel steel jaw inserts level work, and can be removed to accommodate your jig and fixture components
- The base is designed for clear through drilling applications
- For added durability, bars and locking mechanisms are hardened and ground
- The unique top locking lever can be raised or lowered to tighten or loosen against the workpiece



Model No.	Mfg. No.	Jaw Width"	Jaw Opening"	Jaw Depth"	Overall Height"	Price /Each
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TE162	1204	4	4 11/16	1 5/16	3 1/4	
TE163	1206	6	6 3/16	1 13/16	3 3/4	
TE164	1208	8	8 3/16	2	4 7/16	

Super Precision 3 Way Tilting Machine Vises

- Perfect vise for 3 axis jobs in milling, drilling, grinding, shaping and jig boring
- Jaw plates hardened and ground
- Accurately indexed for 3 way angular work
- 90° vertical indexing
- 360° swivel base and 45° tilting range on either side



Model No.	Mfg. No.	Jaw Width"	Jaw Opening"	Jaw Depth"	Price /Each
TJW130	TLT/SP-50	2	2	5/16	
TJW131	TLT/SP-75	3	3	1 5/16	
TJW132	TLT/SP-100	4	4	1 9/16	