



Mild Steel Stick Electrodes

• Priced per 5-lb. tube

6010

- High cellulose coated electrode designed to provide a smooth stable arc forceful enough to achieve deep penetration into the base metal
- Produce a flat weld bead with coarse ripples and a thin easily removable slag
- May be used in the flat, horizontal, vertical or overhead welding positions

6011

- A versatile, deep penetrating, all-position electrode for steel
- Offer excellent mechanical properties in the welding of mild steels, galvanized and some low alloy steels
- Operate on AC or DCEP

6013

- A general purpose, all-position electrodes for mild steel
- Establishes a smooth, quiet, medium penetrating arc that is readily maintained with minimal spatter loss
- Slag lifts easily, revealing a finely rippled bead contour
- Ideally suited for general purpose welding, even with small AC power sources having low open-circuit voltage
- Operates on AC, DCEN or DCEP

7014

- An all position electrode for mild and low alloy steels
- Iron powder covering content yields a high deposition rate in all positions
- Particularly advantageous when poor fit-up exists
- Operates on AC, DCEN or DCEP

7018

- A high deposition electrode for low and medium carbon steels
- An efficient, all-position, iron powder, low hydrogen type electrode
- Exhibits excellent mechanical properties, crack resistant, and X-ray quality welds
- Operates on AC or DCEP



36" Mild Steel Cut Length TIG Rods

• Priced per 10-lb. tube

ER70S-2

This premium quality TIG rod gives welds of the highest quality, even on rust or dirty surfaces due to the deoxidising agents in the wire.

- Can also be used for pipe, plate, and sheet applications where structural integrity is a primary consideration
- AWS A5.18-79

R45

General purpose mild steel rod for TIG or gas welding.

- A general purpose rod used for welding low-carbon sheet, plate and pipe
- Widely used for automotive repair work and is ideal for ornamental art purposes
- AWS A5.2-80

R60

Recommended for gas or TIG welding plate, sheet, pipe, castings, or structural shapes.

- Produces welds of a higher tensile strength than R45
- AWS A5.2-80



Priced per Tube

Model No.	Mfg. No.	Dia."	Wt. lbs	Price /Each
ER70S-2				
TTU722	E70S2035X36T	0.035	10	
TTU723	E70S2045X36T	0.045	10	
TTU724	E70S2116X36T	1/16	10	
TTU725	E70S2332X36T	3/32	10	
TTU726	E70S218X36T	1/8	10	
TTU727	E70S2532X36T	5/32	10	
R45				
TTU728	R45116X36T	1/16	10	
TTU729	R45332X36T	3/32	10	
TTU730	R4518X36T	1/8	10	
TTU731	R45532X36T	5/32	10	
TTU732	R45316X36T	3/16	10	
R60				
TTU733	R60116X36T	1/16	10	
TTU734	R60332X36T	3/32	10	
TTU735	R6018X36T	1/8	10	
TTU736	R60532X36T	5/32	10	
TTU737	R60316X36T	3/16	10	



Priced per Tube

Model No.	Mfg. No.	Dia."	Wt. lbs.	Price /Each
6010				
TTU707	6010332E5	3/32	5	
TTU708	601018E5	1/8	5	
TTU709	6010532E5	5/32	5	
6011				
TTU710	6011332E5	3/32	5	
TTU711	601118E5	1/8	5	
TTU712	6011532E5	5/32	5	
6013				
TTU713	6013332E5	3/32	5	
TTU714	601318E5	1/8	5	
TTU715	6013532E5	5/32	5	
7014				
TTU716	7014332E5	3/32	5	
TTU717	701418E5	1/8	5	
TTU718	7014532E5	5/32	5	
7018				
TTU719	7018332E5	3/32	5	
TTU720	701818E5	1/8	5	
TTU721	7018532E5	5/32	5	

Mild Steel Stick Electrodes – CWB Approved



FLEETWELD® 35 - E6011

- Fill freeze, out-of-position mild steel stick electrodes
- A proven performer for sheet metal welding applications and AC pipe welding
- A great electrode to use on jobs where the steel isn't clean
- AC DC +/-

Priced per Tube

Model No.	Mfg. No.	Diameter"	Wt. kg	Price/Each
TTU006	EDS11006	3/32	4 (8.8 lbs.)	
TTU007	EDS11007	1/8	5 (11 lbs.)	
TTU008	EDS11008	5/32	5 (11 lbs.)	

FLEETWELD® 37 - E6013

- Fill freeze, high speed, mild stick electrodes
- An all-position electrode for low amperage welding on sheet metal, especially in applications where appearance is important
- Ideal for jobs involving irregular or short welds that require a change in positions
- AC DC +/-



TTU010

Priced per Tube

Model No.	Mfg. No.	Diameter"	Wt. kg	Price/Each
TTU009	EDS11213	3/32	4 (8.8 lbs.)	
TTU010	EDS11011	1/8	5 (11 lbs.)	
TTU011	EDS11012	5/32	5 (11 lbs.)	

FLEETWELD® 47 - E7014

- Fill freeze, high speed, and mild stick electrodes
- Features high deposition rates for fast performance
- Ideal for sheet metal lap joints and fillet welds, general purpose plate welding and maintenance jobs
- AC DC +/-

Priced per Tube

Model No.	Mfg. No.	Diameter"	Wt. kg	Price/Each
TTU012	EDS11016	3/32	4 (8.8 lbs.)	
TTU013	EDS11017	1/8	5 (11 lbs.)	
TTU014	EDS11018	5/32	5 (11 lbs.)	